

TECHNICAL DATA SHEET	Last overhaul: June 2014	Overhaul n. 1
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## IVYMELT TPS 140

### FEATURES AND APPLICATIONS

Hot-melt pressure sensitive, suitable for bonding of supports made of PP, PE, non-woven fabric, polyester, where it is requested a good adhesion, high tack and good resistance to temperature.  
Used in bookbinding for bonding side.

SPECIFICATIONS	U.M.	VALORI
Shape		Pillow
Colour		White transparent
Softening point ( ASTM E28-DIN52011)	°C	80°C
Brookfield viscosity (Thermosel system - ASTM 3236)	mPa.s	1500 / 170°C
Operative temperature	°C	160 - 190°C
Application system		roller – nozzle – spray

### PACKAGING

50g or 200g pillow in cardboard boxes of 15 kg net.

### STORAGE

The **IVYMELT TPS 140** remains unchanged for at least 18 months when stored in original bags closed and at room temperature.

### CAUTIONS

**Do not use the product higher than 190°C.**

**Do not mix with other product.**

This sheet replaces all preceding publications. Consult the safety of the product before use. This information is based on our knowledge and experience, as precise and accurate are to be considered purely indicative and do not imply any responsibility on our part regarding the use by the customer, they involve implicit or explicit guarantee on all' use of the product for any application. The bond should be evaluated under actual application conditions, test production and test of product use glue in order to assess the satisfaction of all requirements on specific application, including with regard to health and safety of operators and final consumer. The test should be repeated whenever process conditions and / or materials are changed or if the same materials come from a different source of supply. Since the use of our product is made outside of our control, the buyer assumes all risk of direct and induced damage resulting from manipulation and use of the product either alone or in combination with other materials.