

TECHNICAL DATA SHEET	Last overhaul: January 2015	Overhaul n. 2
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## IVYMELT TE 3067

### FEATURES AND APPLICATIONS

Hot melt adhesive used for the paperback of periodicals, magazines milled and sewn "one shot" on machines with high production rate. Good adhesion on coated papers.  
It possesses high elasticity even at low temperatures.

SPECIFICATIONS	U.M.	VALORI
Shape		Pills
Colour		White
Softening point ( ASTM E28-DIN52011)	°C	87 ± 3
Viscosity Brookfield (Sistema Thermosel - ASTM 3236)	mPas	7000 / 170°C
	mPas	5500 / 180°C
Operating temperature		160 – 180°C
Application systems		extruder, wheel, roller

### PACKING

Bags of Kg. 20.

### STORAGE

If stored in sealed containers, **IVYMELT TE 3067** remains usable at least for 18 month.

### AVVERTENZE

Do not use the product higher than 190°C.

Do not mix with other product.

This version void and replace all previous documents.

Please read careful the safety data sheet before the use of product. These information are based on our own knowledge and experiences and must be considered purely indicative, no guarantee and responsibility will be given about the use of our adhesive in any application.

The adhesive must be valued and tested in the real condition of work, making production test and testing the final bonding result. In the aim to check the satisfaction of all parameters required by the specific application including safety of environment.

This test should be repeated anytime the process condition or substrates change. Since the use of our products is done not under our direct control, the customer assume whole the risk of direct and indirect damages the improper uses of adhesive alone or in combination with other materials.

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