

TECHNICAL DATA SHEET	Last overhaul: June 2013	Overhaul n. 2
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IVYMELT 4001 PS

FEATURES AND APPLICATIONS

The IVYMELT 4001 PS is a hot melt adhesives for packaging made of plastic surfaces and difficult surfaces. It can be used where you need high adhesion with a long open time.

Ideal for bookbinding glue side.

The excellent low temperature resistance allows its use in the field of freezing.

SPECIFICATIONS	U.M.	VALORI
Shape		Pills
Colore		White
Softening point (ASTM E28-DIN52011)	°C	75°C
Viscosity Brookfield (Sistema Thermosel - ASTM 3236)	mPas	1650 / 170°C
	mPas	1300 / 180°C
Operating temperature		140 - 170°C
Application systems		nozzle, roller

PACKING

Bags of Kg. 20.

STORAGE

IVYMELT 4001 PS if stored in sealed containers it remains usable at least for 18 month.

AVVERTENZE

Do not use the product higher than 190°C.

Do not mix with other product

This sheet replaces all preceding publications. Consult the safety of the product before use. This information is based on our knowledge and experience, as precise and accurate are to be considered purely indicative and do not imply any responsibility on our part regarding the use by the customer, they involve implicit or explicit guarantee on all 'use of the product for any application. The bond should be evaluated under actual application conditions, test production and test of product use glue in order to assess the satisfaction of all requirements on specific application, including with regard to health and safety of operators and final consumer. The test should be repeated whenever process conditions and / or materials are changed or if the same materials come from a different source of supply. Since the use of our product is made outside of our control, the buyer assumes all risk of direct and induced damage resulting from manipulation and use of the product either alone or in combination with other materials.

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